

GAMME de FABRICATION

OUVRAGE : **OVF 2v Version Apparent SOLEAL**

Etabli par : **DUPONT JOËL**

Classe : **Ter OBAVMS**

Date : **01/02/2011**

Semestre 1^{er} **2^e**

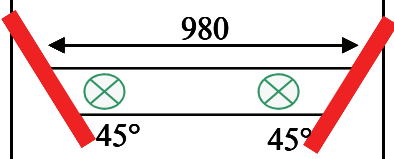
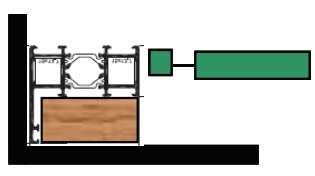
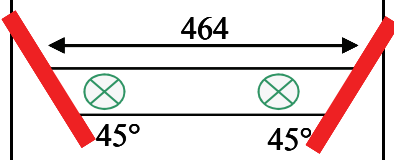
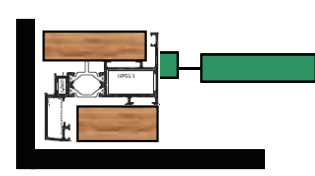
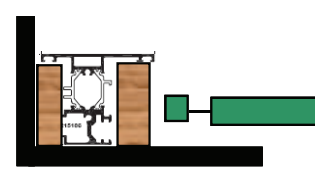
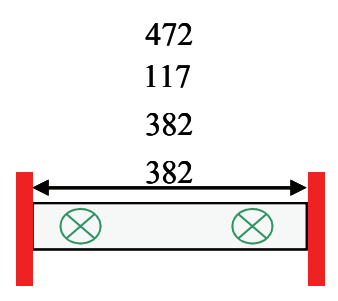
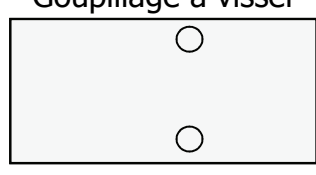
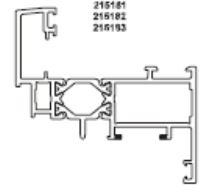
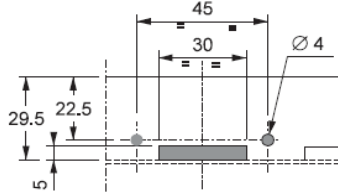
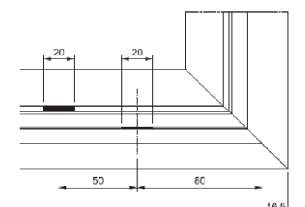
Gammiste : **TECHNAL**

Gamme : **SOLEAL**

Couleur : **AS**

Cotes : L : **980**

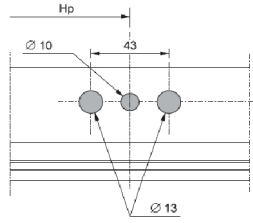
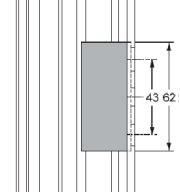
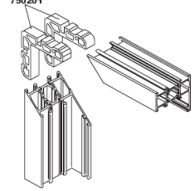
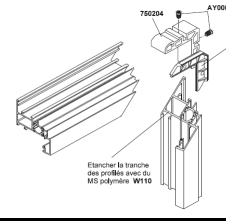
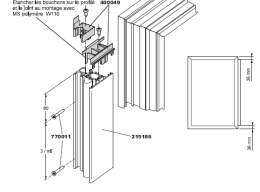
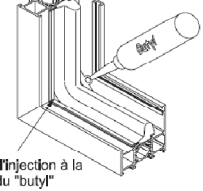
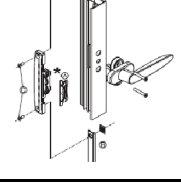
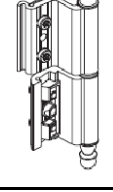
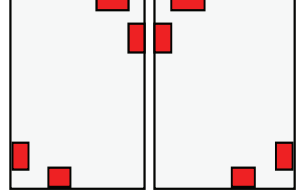

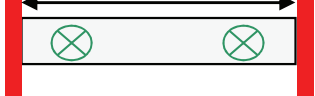
H : **1244**

PHASE	Sous-phase	DESIGNATION	Machine Outils	Durée	CROQUIS	Contrôle
10	101	Tronçonnage traverses dormant 2 x 980 (45°/45°) CR(T2) = 980 - 2x52	Tronç 2 têtes	00:05		Mètre
	102	Tronçonnage montants dormant 2 x 1244 (45°/45°) CR(T2) = 1244 - 2x52	Tronç 2 têtes	00:05		Mètre
	103	Tronçonnage traverses ouvrant 4 x (L/2-26) (45°/45°) CR(T2) = 464 - 2x65,5	Tronç 2 têtes	00:10		Mètre
	104	Tronçonnage montants ouvrant 4 x (H-44) (45°/45°) CR(T2) = 1200 - 2x65,5	Tronç 2 têtes	00:10		Mètre
	105	Tronçonnage Battement central 1 x (H-116) (90°/90°) CR(T2) = 1128	Tronç 2 têtes	00:05		Mètre
	106	Tronçonnage Tige de crémonne 940014 Fabrication p88 T1 hp - 218 (90°/90°) T1 = 382 T2 Hv - hp -218 (90°/90°) T2 = 382 T3 Lv - 347 (90°/90°) T3 = 117 T4 Hv/2 - 128 (90°/90°) T4 = 472	Tronç 2 têtes	00:10		Mètre
20	201	Poinçonnage Dormants + Ouvrant p11 & p49 fabrication Cassette WU0009 (dormant) Cassette WU0011 (ouvrant)	Perfopack	00:10	Goupillage à visser 	/
30	301	Epointage ouvrant Cassette WU0011	Perfopack	00:10		/
40	401	Drainage DORMANT p 5 fabrication	Perfopack	00:10		Réglet
	402	Drainage OUVRANT p 35 fabrication	Perfopack	00:10		Réglet

GAMME de FABRICATION

OUVRAGE :

Etabli par :	Classe :	Date :	Semestre 1 ^{er} - 2 ^e
Gammiste :	Gamme :	Couleur :	Cotes : L : H :

PHASE	Sous-phase	DESIGNATION	Machine Outils	Durée	CROQUIS	Contrôle
50	501	Usinage poignée Cassette WU0022	Perfopack	00:10		Réglet
	502	Usinage crémone Cassette WU0022	Perfopack	00:05		Réglet
60	601	Assemblage DORMANT Encoller des angles (étanchéité)	Embout TORX 20	00:20		/
	602	Assemblage OUVRANT Encoller des angles (étanchéité)	Embout TORX 20	00:30		/
70	701	Fixation battement central p:59 fabrication	Embout TORX 20	00:15		/
80	801	Assemblage du joint central DORMANT Etancher	Butyl	00:15		/
90	901	Assemblage de la crémone	Embout TORX 20	00:25		/
100	1001	Assemblage des paumelles	Embout ALLEN	00:15		/
110	1101	Assemblage des joints multifonctions	/	00:25		/
120	1201	Vitrage, calage, réglage des jeux périphériques	/	00:10		/
130	1301	Tronçonnage des parclose  90°/90° 4/4 H-175 L/2-113**	/	00:10		mètre

manque assemblage parclose + Assemblage joint à bourrer !

Yannick	Coulissant GB 2v
Thibault	OVF 1v FB
Romain	OB 1v Fbi
Adrien	OB 1v Soleal FY
Félix	Porte OVF 1v Soleal PY
Aurélien	Coulissant Gbi 3v
Guillaume	Soufflet 1v FB
Jérémy	Italienne Fbi 1v